



CAB il for Alum n Building Member

Arkay Windows is a specialist large-scale fabricator *with over 45 years experience* based in Watford, North West London.

Through growth built on putting our customers first, we have risen to supply some of the country's biggest retail companies, contractors and commercial installers.

Arkay Windows



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58BW ST STEEL REPLACEMENT WINDOW CONTENT

The look of steel, the benefits of aluminium.

A win-win for designers and homeowners alike. Featuring industry leading build quality, our 58BW ST aluminium windows are an ideal replacement for existing steel windows. In addition to impressive high thermal and acoustic performance, the design also replicates the minimal sight lines associated with steel windows, whilst providing superior performance and security. Yet another win-win.

DESIGN FEATURES

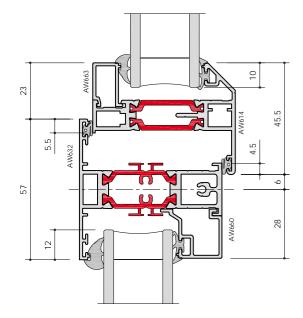
- Certified under the Secured By Design scheme
- Tested to PAS 24
- Green guide rated A
- Integrated deep head profiles for ease of trickle ventilation
- Unique polyamide thermal break design to improve thermal performance

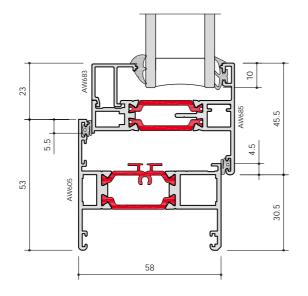
OPTIONS

- 58mm or 70mm frame depth to accommodate varying types of applications
- Internally or externally glazed
- Glazing 24mm 32mm
- Available for Lifetime Homes (LFT)
- Available in a range of single or dual colour and anodised finishes
- Available in the following aesthetics: Bay, Heritage and Contemporary
- Available in the following configurations: top hung, bottom hung, side hung, fixed light, multi-light and French casement



Heritage **Transom Detail**





SPECIFICATIONS

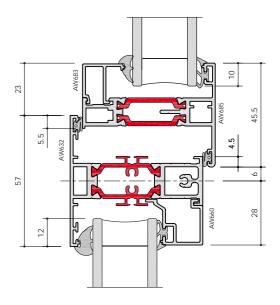
PERFORMANCE & ACCREDITATION	OUTWARD OPENING
• U-value (double glazing)	1.4 W/m ² K
† U-value (triple glazing)	1.2 W/m ² K
Window energy rating (WER)	A - B
Green guide rating	A rated
Acoustic performance (dB)	Rw (C;Ctr) 43 (-2;-5) dB
Air tightness (Pa)	Class 4 (600 Pa)
Water tightness (Pa)	Class 9a (600 Pa)
Wind load (Pa)	Class E2400 (2400 Pa)
Security	PAS 24
3rd party certification	Q-mark
Secured by design	Yes
CONFIGURATIONS	
Opening	Open out
Top hung	\checkmark
Side hung	\checkmark
Bottom hung	\checkmark
Fixed light	\checkmark
Multi-light	\checkmark
SIZE LIMITS	
Top hung (max weight)	35 Kg

SIZE LIMIIS	
Top hung (max weight)	35 Kg
Side hung (max weight)	24 Kg
Bottom hung (max weight)	60 Kg (3 hinges)
Fixed light (max weight)	250 Kg
SYSTEM FEATURES	
Frame depth	58mm and 70mm
Dual colour option	\checkmark
Multi-point locking	\checkmark
Glazing options	250 Kg
Glazing thickness	24mm - 32mm
Sightline (Frame to Vent)	66mm
Sightline (Vent to Mullion)	81mm
Sightline (Fixed Light)	43mm
AESTHETICS	
Bay	\checkmark
Contemporary	\checkmark
Heritage	\checkmark

UV-lake [Double Glazing]- Windows are calculated using EN ISO 10077 - Part 2, 1230mm x 1480mm Side hung next to fixed light with Ug: 1.0 W/mR using AW603 outerframe and AW614 ventUV-lake (Triple Glazing]- Windows are calculated using EN ISO 10077 - Part 2, 1230mm x 1480mm Side hung next to fixed light with Ug: 0.7 W/mR using AW603 outerframe and AW614 ventUV-lake (Triple Glazing]- Windows are calculated using EN ISO 10077 - Part 2, 1230mm x 1480mm Side hung next to fixed light with Ug: 0.7 W/mR using AW603 outerframe and AW614 ventUV-lake (Triple Glazing]- Windows are calculated using EN ISO 10077 - Part 2, 1230mm x 1480mm Side hung next to fixed light with Ug: 0.7 W/mR using AW603 outerframe and AW614 ventUV-lake (Triple Glazing]- Windows are calculated using EN ISO 10077 - Part 2, 1230mm x 1480mm Side hung next to fixed light with Ug: 0.7 W/mR using AW603 outerframe and AW614 ventUV-lake (Triple Glazing]- Windows are calculated using EN ISO 10077 - Part 2, 1230mm x 1480mm Side hung next to fixed light with Ug: 0.7 W/mR using AW603 outerframe and AW614 ventUV-lake (Triple Glazing]- Windows are calculated using EN ISO 10077 - Part 2, 1230mm x 1480mm Side hung next to fixed light with Ug: 0.7 W/mR using AW603 outerframe and AW614 ventUV-lake (Triple Glazing]- Windows are calculated using EN ISO 10077 - Part 2, 1230mm x 1480mm Side hung next to fixed light with Ug: 0.7 W/mR using AW603 outerframe and AW614 ventUV-lake (Triple Glazing]- Windows are calculated using EN ISO 10077 - Part 2, 1230mm x 1480mm Side hung next to fixed light with Ug: 0.7 W/mR using AW603 outerframe and AW614 ventUV-lake (Triple Glazing]- Windows are calculated using EN ISO 10077 - Part 2, 1230mm x 1480mm Side hung next to fixed light with Ug: 0.7 W/mR using AW603 outerframe and AW614 ventUV-lake (Triple Glazing]- W/mR using AW603 outerframe and AW614 ventUV-lake (Triple Glazing]- W/mR using AW603 outerframe and AW614 ventUV-lake (Triple Glazing]- W/mR using AW603 outerframe and AW603 outerframe and AW603 outerframe and AW614 ventUV-lake (T Green Guide Rating - Calculated using the Green Guide 2008 ratings for domestic windows, Powder Coated Aluminium window (Profile <0.88kg/m) double glazed

Acoustic Performance (dB) - Tested using AW604 outerframe and AW685 vent, 8/16/8.8mm Acoustic Laminated Glass Top Hung (maxweight)-Based upon Nico 24" Standard top hung friction stay / Side Hung (maxweight)-Based upon Nico 16" Standard side hung friction stay / Bottom Hung (maxweight)-Based upon 3 x RW20M hinges







Contemporary **Transom Detail**

